

Monday, August 21, 2017 11:47:38 AM

Page 1

Stop ***NR2***

[illegible]

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Page 3

[illegible]

Work Order ID 165304

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165304

Page 4

Item ID: D2362-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Step Support Bracket

Start Date: 8/22/2017 Start Qty: 12.00

12

Cust Item ID:

Required Date: 8/28/2017 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

1.20

Quality Control

DAS
21
9-89

SEP 01 2017

Picklist Print

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Page 1

Work Order ID: 165304

165304

Parent Item: D2362-3

D2362-3

Parent Item Name: Step Support Bracket

Start Date: 8/22/2017

Required Date: 8/28/2017

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: G00.05.18Added inspection level 8EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2265		Manufactured	No			160	Each	14.0000	1	12		DAS 1 st 9-89	17-08-28
D2265									**				
Step Bracket													

Location

Loc Qty

Loc Code

MAT060

14

152767

14

12

D2397-1

Manufactured No

160

Each

4.0000

1

12

D2397-1

Rubber Cushion

MCC

17-8-30

Location

Loc Qty

Loc Code

GA

4

165679

18

4

8

D2397-3

Manufactured No

100

Each

2.0000

1

12

D2397-3

Rubber Cushion

MCC

17-8-30

Location

Loc Qty

Loc Code

GA

2

158691

6

6

6

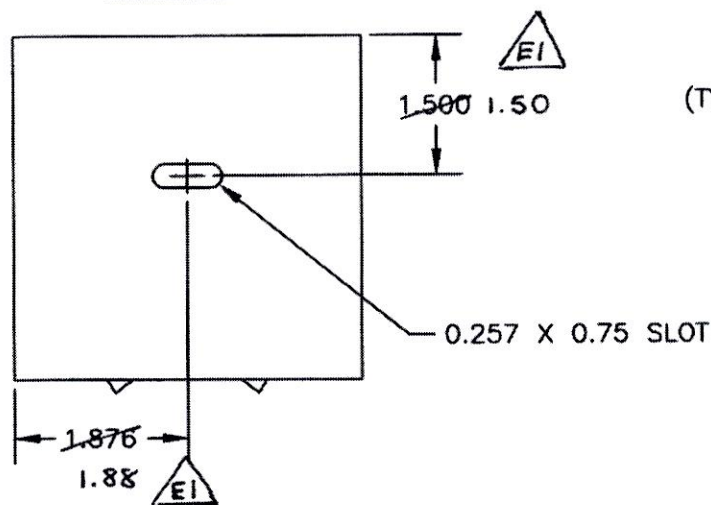
6

6

* not pull

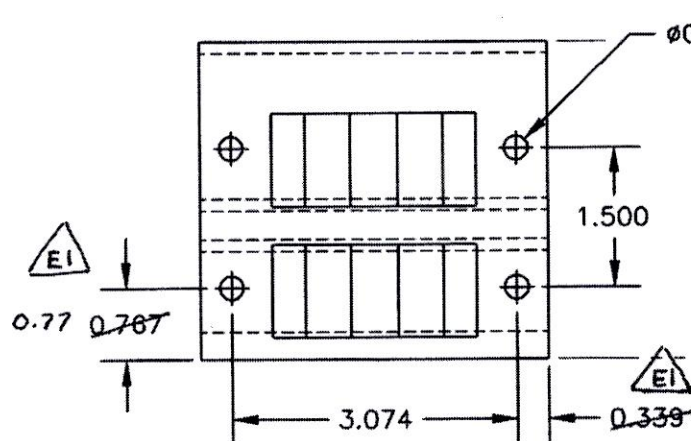
* not pull

VIEW A-A



MACHINE TO
R1.100
(TYP 2 PLACES)

REMOVE TIPS
FROM CASTING
MAX 0.080



0.100
R16.680

BLACK ANTI-SKID PAINT FOR D2362-1
INSTALL D2397-5 (1) FOR D2362-5

D2362-1 & D2362-5

NOTES:

MAKE FROM D2265

D2362-1: BLACK ANTI-SKID PAINT PER DART QSI 005 4.4

D2362-5: INSTALL D2397-5 RUBBER CUSHION. ALIGN RUBBER HOLE WITH SLOT
AND BOND USING CONTACT CEMENT PER MANUFACTURER'S SPECIFICATION

FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER QSI 005 4.3

BEFORE ANTI-SKID PAINT OR BEFORE INSTALLING D2397-5

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
98.12.14
UNDER REVIEW

DESIGN OK, BUT CHECK BY
CIB BEFORE MANUFACTURE
OK 98.12.09

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
BW	CP	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
KE	CP	D2362
DATE	TITLE	SHEET 2 OF 3
98.12.04	STEP SUPPORT BRACKET	SCALE 1:2

DART



DESIGN	BW	DRAWN BY	CP	DART AEROSPACE LTD
CHECKED	KE	APPROVED	ME	HAWKESBURY, ONTARIO, CANADA
DATE	98.12.04	TITLE	D2362	REV. E
		STEP SUPPORT BRACKET		SHEET 3 OF 3
				SCALE 1:2

UNDER REVIEW

0103.15 CP
DESIGN ON BUT CHECK WITH
JTS BEFORE MANUFACTURE

RELEASED
98.12.14 KE

3.750 (REF)

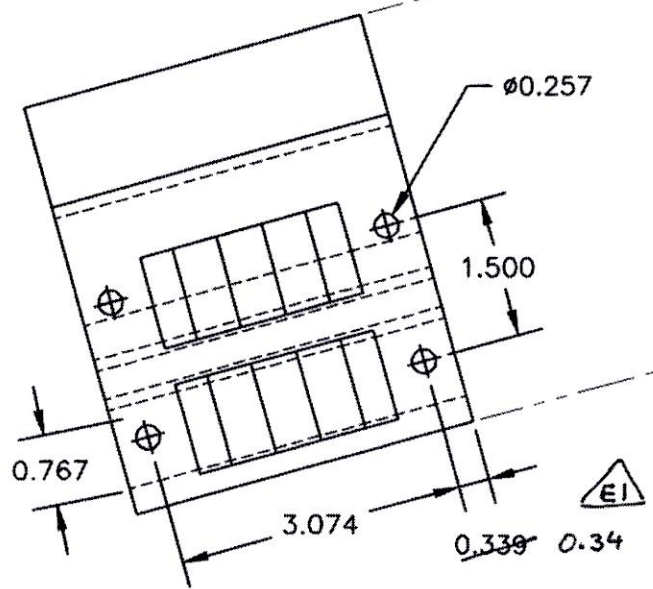
REMOVE TIPS
FROM CASTING
MAX 0.080

BLACK ANTI-SKID PAINT

D2244-3.75

WELD PER DART 1/8
QSI 004

D2362-7



D2362-041 (SHOWN)

FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER
QSI 005 4.3
ANTI-SKID PAINT PER QSI 005 4.4 AFTER
POWDER COATING

D2362-7 (SHOWN AS PART OF D2362-041)

MAKE FROM D2265 CASTING. DRILL D2265 AS
SHOWN IN D2362-041 ASSEMBLY

NOTES:

TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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